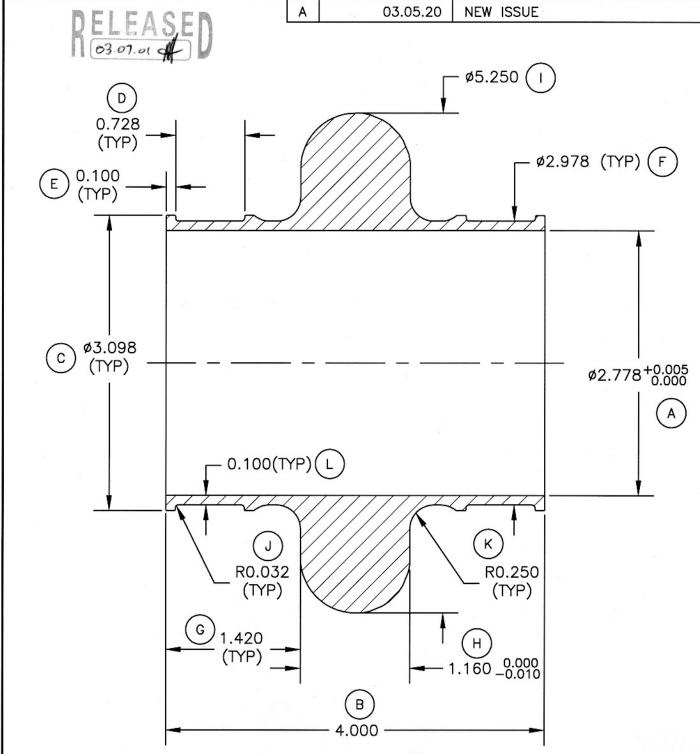


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D2894-1 TURNING DETAIL

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